

PLASTIC INJECTION MOLDING PROGRAM DATA SHEET

	DATE:
COMPANY INFORMATION	
COMPANY:	PHONE:
CONTACT:	EMAIL:
ADDRESS:	WEBSITE:
PART INFORMATION	
PART NAME:	DRAWING NO.:
PART NO.:	DRAWING REV.:
WEIGHT: Part: grams Runner:	grams Shot: grams
MATERIAL	ADDITIVES
Family:	Additive:
Grade:	Color: Color No.:
Brand:	Let Down Ratio:
Regrind % Allowed:	Color Type: ☐ Concentrate ☐ Powder
REQUIREMENTS:	PART USAGE:
MOLD INFORMATION	
CONVENTIONAL MOLD: ☐ Yes ☐ No MOLD SIZE: W	L H (Stack) NO. OF CAVITIES:
MOLD TYPE: 2 Plate 3 Plate Unscrewing Other:	
MUD INSERT: ☐ Yes ☐ No MUD BASE SIZE & TYPE:	
MUD INSERT SIZE: W L H (Stack) (measured outside to outside wing, overall height and stack)	
FAMILY MOLD:	
FAMILY MOLD EXPLANATION:	
HOT RUNNER: ☐ Yes ☐ No GATE TYPE: ☐ Pin ☐ Tunnel ☐ Edge ☐ Direct ☐ Other:	
MANUFACTURING INFORMATION	
OPERATION: ☐ Full Auto ☐ Semi-Auto	OPERATOR: %
MACHINE SIZE: tons	CYCLE TIME: seconds
SECONDARY OPERATIONS	DEMAND
☐ Decorating ☐ Overmolding	Annual Usage:
☐ Machining ☐ Insert Molding	Typical Order: per
☐ Assembly ☐ Other:	Quote Quantities:
PACKAGING SUPPLEMENTAL ITEMS AVAILABLE	
□ Bulk □ Bagged	☐ Sample Parts ☐ 2D Drawings/Prints
Box Size: Bag Size:	☐ Mold Designs ☐ 3D Files/Models
Units Per Box: Units Per Bag:	☐ Photographs ☐ Process Data
Instructions:	☐ Videos ☐ Other:
NOTES:	
COMPLETED BY:	
MOLD TRANSFERS Please be sure to include mold dimensions (LWH) and number of cavities for quoting purposes.	

PMP provides services, resources and guidance to help you get the most out of your plastic injection molding.

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