## PLASTIC INJECTION MOLDING

# RFQ CHECKLIST

TITLE DATE

TITLE	DATE	
TIMING	RFQ Date	Page 1 of Expected Decision/Award Date
Dates and estimates	Quote/Bid Due Date	Anticipated Ramp-up Period
	Site Inspection/Facility Tour	Desired Production Start Date
COMPANY	Business Name	Website
Your information	Address	Main Number
	Primary Contact	Direct Numbers
	Departmental Contacts	Email Addresses
SUPPLIER	Contact Information	Background/Brochure/Supplier Survey
Their information	Primary Contact	Departmental Contacts
	Capabilities	Capacity
	Equipment/Infrastructure	Facilities/Locations
	Systems/IT	Delivery Performance
	Operations/Procedures	Quality
	Certifications	CAGE Code
	Registrations	DUNS Code
	Staff Training	Industry Experience
QUOTE	DFM Study & Report	Mold Qualification Process
These should be referenced	Mold Design	Mold Qualification Samples
	Lead Times/Schedule	Process Validation
	Payment Terms	First Article Samples
	Shipping/INCO Terms	Prototyping/R&D (if needed)
DOCUMENTATION	Drawings/Prints	3D Solid Model CAD Files
What you should give them	Unique Company Requirements	Governing Regulatory Standards
	Company Forms	Industry Regulations (as applicable)
	Program/Project Summary	Non-disclosure Agreement (if needed)
PARTS	Part Name	Drawing Number
For each individual item	Part Number	Drawing Revision
	Description/Application/Usage	Mass/Weight
	Photo/Rendering	Sample (if available)
	Assembly Info/Docs	Design Questions (if any)
MATERIAL	Plastic Type/Family	Performance Characteristics
Requirements or recommendations	Brand	Regrind % Allowed
	Grade	Color (Pantone Number)
	Additives	Certificates Required? (Lot Traceability)
	Surface Finish	Equivalent Allowed (or not)
	Texture	Material Data Sheet
	Source	Contract Pricing Availability



### P L A S T I C I N J E C T I O N M O L D I N G

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MOLDS	Mold Builder	Warranties/Guarantees
If being built	Classification (Class 105 to 101)	Estimated Life/Number of Cycles
	Number of Cavities	Side Action/Slides
	Materials (Base, Cavities, Cores, etc.)	Injection Type & Gate Location
	Water Lines/Temperature Control	Ejection Method & Locations
	Dimensions (LWH)	Hot Runner Controller (if applicable)
	Storage Conditions	Preventative Maintenance
	3D CAD File/Documentation	Mold Qualification
	Sampling Plan	Process Validation
	Cycle Counter	Mold Labeling/Identification
	Runner Shutoffs (for family molds)	Steel Safe (if necessary)
	Build Lead Time	Tariffs/Customs Fees (if from overseas)
	Progress Reports (during build)	Certification
TOOLING	Mold Type (e.g., two-plate)	Dimensions (LWH)
For existing molds	Number of Cavities	Side Action/Slides
	Family Information (if applicable)	Estimated Cycles Run
	Runner Type	Year Built & Builder
	Cold Runner Weight	Photos (mold open and closed)
	Gate Type	Video of mold running (full cycle)
	3D CAD File	Misc. (e.g., interchangeable inserts)
PRODUCTION	Order Fulfillment Lead Time	Ordering Procedure
For new or existing molds	Estimated Annual Usage (EAU)	Minimum Order Quantity (MOQ)
	Expected Ordering Habits	Quote Quantities Requested
	Inventory Management	Recommended Efficiencies
MOLD TRANSFERS	Full Auto or Semi Auto	Machine/Press Size Used (tonnage)
If molds exist and are being relocated	Operator %	Cycle Time
	Processing Data	Material Availability (from prior molder)
QUALITY	Allowable Tolerances	Critical Dimensions
Requirements and specifications	Governing Standards	Inspection Requirements
	Conformance Requirements	Inspection Plan
	5F: Form, Fit, Function, Feel, Finish	Quality Assurance
	Part Approval/Qualification Process	Quality Control Plan
	Corrective Action	Resources/Equipment
SECONDARY OPERATIONS	Decoration	Overmolding
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What is the cost, and who will perform?	Machining	Insert Molding
	Machining Assembly	Ultrasonic Welding
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# RFQ CHECKLIST

TITLE DATE

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PACKAGING	Bulk	Bagged
Guidelines and requirements	Box Size	Bag Size
	Units Per Box	Units Per Bag
	Pallet Size	Labeling & Barcoding
	Boxes Per Pallet	Instructions
PRICING	Mold Fabrication	Parts
What is the cost, and what is included?	Target Part Price	Discount Pricing Tiers
	Ancillary Items (e.g., inserts)	Setup Fees
	Secondary Operations	Changeover Fees
	Outsourcing	Handling Fees
	Fixtures	Delivery Fees
	Labor Rates	Payment Processing Fees
	Mold Repairs & Maintenance	Admin Fees
	Mold Storage	Other Fees
SUPPORT	Customer Service	Open Hours
What is provided, and what is the cost?	Technical/Engineering Support	Problem Solving & Troubleshooting
MISCELLANEOUS	Bill of Materials	Customer-supplied Items
Anything else?	PPAP Level (if applicable)	Notes/Questions
	Contingencies	Delivery Availability
	3D Printing/Prototyping	Sustainability Policy
NOTES		
Stay organized!		
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The items contained in this **RFQ CHECKLIST** are listed only as possible data and documentation to submit to the supplier or to request from them. It will be necessary to customize your request for a quotation to meet your specific needs, preferences and circumstances.

IT IS OUR ATTITUDE
AT THE BEGINNING
OF A DIFFICULT TASK
WHICH, MORE THAN
ANYTHING ELSE,
WILL AFFECT ITS
SUCCESSFUL OUTCOME.
- WILLIAM JAMES

Precision provides services, resources and guidance to help people get the most out of their plastic injection molding.

